## Claims

- [c1] A method for determining continuity of a material on a substrate, comprising:
  - depositing the material on the substrate using a first value of a growth metric;
  - depositing an amount of charge on a surface of the material:
  - repeatedly measuring a surface voltage of the material until an onset of tunneling to provide a Vtunnel value; repeating the above steps for different values of the growth metric; and
  - comparing the Vtunnel values for different values of the growth metric to provide a measure of the continuity of the material on the substrate.
- [c2] The method of claim 1, wherein the step of comparing the Vtunnel values further comprises:
  - determining a transition between a linear region and a non-linear region of the Vtunnel values, wherein the linear region corresponds to layer-by-layer growth of the material on the substrate, and wherein the non-linear region corresponds to islanded growth of the material on the substrate.

- [03] The method of claim 1, wherein the growth metric is selected from the group consisting of thickness, time, precursor cycles, and temperature.
- [04] The method of claim 1, wherein the material is deposited on the substrate using Atomic Layer Deposition (ALD).
- [c5] The method of claim 1, wherein a fixed amount of charge is deposited on the surface of the material.
- [c6] The method of claim 1, wherein the method is nondestructive and can be used in-line.
- [c7] The method of claim 1, wherein the material is a high-k dielectric material.
- [08] The method of claim 1, wherein the step of comparing the Vtunnel values further comprises: identifying optimum growth conditions for layer-by-layer deposition of the material on the substrate.
- [09] The method of claim 1, further comprising: determining a growth mode of the material on the substrate.
- [010] The method of claim 9, wherein the step of determining a growth mode of the material on the substrate further comprises:

comparing a first derivative of a Vtunnel per growth metric curve versus the growth metric; and examining a linearity of results of the comparison to determine the growth mode of the material on the substrate, wherein a linear region corresponds to a layer-by-layer growth mode of the material on the substrate, and wherein the non-linear region corresponds to an islanded growth mode of the material on the substrate.

- [c11] The method of claim 1, further comprising the steps of: dividing each Vtunnel value by a constant thickness value to provide an Etunnel value; and comparing the Etunnel values for different values of the growth metric to provide a measure of the continuity of the material on the substrate.
- [012] The method of claim 11, wherein the step of comparing the Etunnel values further comprises:

  determining a transition between a linear region and a non-linear region of the Etunnel values, wherein the linear region corresponds to layer-by-layer growth of the material on the substrate, and wherein the non-linear region corresponds to islanded growth of the material on the substrate.
- [c13] The method of claim 11, wherein the step of comparing the Etunnel values further comprises:

- identifying optimum growth conditions for layerby-layer deposition of the material on the substrate.
- [c14] The method of claim 11, further comprising: determining a growth mode of the material on the substrate.

The method of claim 14, wherein the step of determining

[c15]

a growth mode of the material on the substrate further comprises:
comparing a first derivative of an Etunnel per growth metric curve versus the growth metric; and examining a linearity of results of the comparison to determine the growth mode of the material on the substrate, wherein a linear region corresponds to a layerby-layer growth mode of the material on the substrate,

and wherein the non-linear region corresponds to an islanded growth mode of the material on the substrate.

[c16] A method for determining a growth mode of a material on a substrate, comprising: depositing the material on the substrate using a first value of a growth metric; depositing an amount of charge on a surface of the material; repetitively measuring a surface voltage of the material

until an onset of tunneling to provide a Vtunnel value;

- repeating the above steps for different values of the growth metric; and comparing a first derivative of a Vtunnel per growth metric curve versus the growth metric to determine the growth mode of the material on the substrate.
- [017] The method of claim 16, further comprising the steps of: dividing each Vtunnel value by a constant thickness value to provide an Etunnel value; and comparing a first derivative of an Etunnel per growth metric curve versus the growth metric to determine the growth mode of the material on the substrate.
- [c18] The method of claim 16, wherein the growth metric is selected from the group consisting of thickness, time, precursor cycles, and temperature.
- [c19] The method of claim 16, further comprising:
  examining a linearity of results of the comparison to determine the growth mode of the material on the substrate, wherein a linear region corresponds to a layer-by-layer growth mode of the material on the substrate, and wherein the non-linear region corresponds to an islanded growth mode of the material on the substrate.
- [c20] A system for determining continuity and growth mode of a material deposited on a substrate, comprising:

a system for depositing an amount of charge on a surface of the material;

a system for repeatedly measuring a surface voltage of the material until an onset of tunneling to provide a Vtunnel value; and

a system for determining the continuity and growth mode of the material using Vtunnel values obtained for different values of a growth metric.